Precision Metals Ltd.
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**PCRD (Commercial Roof Drain)**

**INSTALLATION INSTRUCTIONS**

1. Above drainage pipe, cut a hole slightly larger than drain bowl in roof deck, insulation and membrane as per roof system manufacture's instructions. Remove all debris around the hole so drain flange sits flat.

2. Remove strainer from drain.

3. Slide the PCRD stem into drainage pipe using O-rings or a drain seal, making sure drain flange sits flat on roof deck.

(If drainpipe length must be adjusted, use proper pipe cutting techniques as to not affect the integrity of drain. It is recommended that a custom drain be ordered from Precision Metals)

4. Fasten drain to roof deck solid substrate using a minimum of 4 evenly spaced fastening screws, 1" from edge of flange.

5. Install roofing membrane over drain flange as per membrane manufacturer's instructions.

6. Fasten strainer back onto drain.

7. Drain installation must adhere to regulations set by regional governing bodies and manufactures requirements.